

Material - ASTM A990 Grade CK3MCuN

Standard Specification for Castings, Iron-Nickel-Chromium and Nickel Alloys, Specially Controlled for Pressure Retaining Parts for Corrosive Service

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A990 / A990M for Castings, Iron-Nickel-Chromium and Nickel Alloys, Specially Controlled for Pressure Retaining Parts for Corrosive Service

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.025 max.	Solution Annealing	
Silicon	Si %	0.750 max.		
Manganese	Mn %	1.200 max.		
Phosphorus	P %	0.020 max.		
Sulphur	S %	0.010 max.		
Chromium	Cr %	19.500 - 20.500		
Nickel	Ni %	17.500 - 19.500		
Molybdenum	Mo %	6.000 - 7.000		
Copper	Cu %	0.500 - 1.000	Mechanical Properties	
Nitrogen	N %	0.180 - 0.240	Tensile Strength in Mpa	550 min.
Iron	Fe %	Balance	Yield Strength in Mpa	260 min.
-	-	-	Elongation in %	35 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A351 CK3MCuN	ASTM	USA	Casting
SA-351 CKMCuN	ASME	USA	Casting
Z 4 CND 19.13 M	AFNOR NF	France	Casting
317 C 12	BS	British	Casting
422940	CSN	Czech Republic	Casting
J92810	UNS	USA	Casting
J93254	UNS	USA	Casting

For any further inquiries, please do not hesitate to contact us. You may visit our website at AMTECH TECHNOCAST PVT. LTD., call us at [+91 9879817994](tel:+919879817994), or email us at manish@amtechtechnocast.com

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